95-044181/07 LIHO- 93.06.30 D25 J04 D(11-D3) J(4-A5) *DE 4321711-LIHOTZKY MASCHFAB EMIL *DE 4321711-93.06.30 93DE-4321771 (95.01.12) B02C 18/06, B01J 2/20, B29B 9/06 *DE 4321771-A1 Cutter tool assembly for granulating extrusions e.g washing powder - has shaped tool with rotating cutter with wheel supporting succession of cutting blades etc. and blades do not accumulate **ADVANTAGE** The blades do not accumulate residues when cutting sticky Also claimed is that prodn. need not be interrupted to sharpen cutter residues C95-019974 CZARNETZKI R G Addnl, Data: The cutter tool for an extrusion machine has a shaped tool (10) with a rotating cutter (11), with a wheel supporting (13) a succession of cutting blades (12). These rotate around a flat plane (15). The blade holder (13) is arranged on the wheel hub (14) and clamps the blades (12) in place. The blades (12) extend radially from the hub (14) and the blades (12) have an angle of attack (a). The blades are held in taper bore mounted bearings in the hub (14). The tool granulates extrusions, esp. washing powder. DE 4321771-A+

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